

Please add the following new claims.

~~39.~~ ~~232.~~ (Newly Added – See Allowable Claim 150) A method of forming printable media, comprising:

- providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;
- cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;
- cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;
- sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and
- removing an end strip of the laminate facestock to expose a top surface of a strip of an end one of the liner sheet strips, the exposed strip defining a printer infeed end of the laminate sheet construction.

~~40.~~ ~~233.~~ (Newly Added – See Allowable Claim 150) The method of claim ~~232~~ <sup>39.</sup> wherein the printer infeed end defines a first printer infeed end, and further comprising calendering an end of the laminate sheet construction opposite to the exposed strip to define a second printer infeed end of the laminate sheet construction.

~~41.~~ ~~234.~~ (Newly Added – See Allowable Claim 152) The method of claim ~~233~~ <sup>39.</sup> further comprising feeding the laminate sheet construction via the first printer infeed end into a vertical feed ink jet printer.

~~42.~~  
~~235.~~ (Newly Added – See Allowable Claim 154) The method of claim ~~233~~<sup>40.</sup> further comprising feeding the laminate sheet construction via the second printer infeed end into a horizontal feed ink jet printer.

~~43.~~  
~~236.~~ (Newly Added – See Allowable Claim 154) The method of claim ~~232~~<sup>39.</sup> wherein the removing is before the liner sheet cutting.

~~44.~~  
~~237.~~ (Newly Added – See Allowable Claim 155) The method of claim ~~232~~<sup>39.</sup> wherein the removing is after the liner sheet cutting.

~~45.~~  
~~238.~~ (Newly Added – See Old Claim 146) The method of claim ~~232~~<sup>39.</sup> wherein each of the sheets includes more than one of the liner sheet strips.

~~46.~~  
~~239.~~ (Newly Added – See Old Claim 147) The method of claim ~~232~~<sup>39.</sup> wherein the plurality of printable media are arranged on the sheet in a matrix form including a plurality of columns and rows of the media.

~~47.~~  
~~240.~~ (Newly Added – See Old Claim 148) The method of claim ~~239~~<sup>46.</sup> wherein the printable media comprise rectangular business cards.

~~48.~~  
~~241.~~ (Newly Added – See Old Claim 149) The method of claim ~~232~~<sup>39.</sup> wherein the printable media comprise rectangular business cards.

~~49.~~  
~~242.~~ (Newly Added – See Allowable Claim 156) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

removing some of the strips from the laminate facestock before feeding the laminate facestock into a printer or copier for a printing operation thereon.

50.

~~243.~~ (Newly Added – See Allowable Claim 157) The method of claim ~~242~~ wherein the removing includes peeling said some of the strips off of the film layer.

51.

~~244.~~ (Newly Added – See Allowable Claim 158) The method of claim ~~242~~ wherein the strips remaining on the laminate facestock after the removing cover at least a substantial proportion of the facestock cut lines.

52.

~~245.~~ (Newly Added – See Allowable Claim 159) The method of claim ~~242~~ wherein the removing includes removing alternate ones of the strips.

53.

~~246.~~ (Newly Added – See Old Claim 147) The method of claim ~~242~~ wherein the plurality of printable media are arranged on the sheet in a matrix form including a plurality of columns and rows of the media.

54.

~~247.~~ (Newly Added – See Old Claim 148) The method of claim ~~246~~ wherein the printable media comprise rectangular business cards.

55.

~~248.~~ (Newly Added – See Generally Old Claim 149) The method of claim ~~242~~ wherein the printable media comprise rectangular business cards with square corners.

54.

249. (Newly Added – See Allowable Claim 165) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

wherein the liner-sheet strips extend diagonally on the back of the laminate facestock.

57.

250. (Newly Added – See Allowable Claim 166) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

wherein the liner-sheet cut lines have a wavy curved shape across the back of the laminate facestock.

<sup>58.</sup>  
~~251.~~ (Newly Added – See Allowable Claim 174) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips;

wherein the laminate sheet construction is provided in a roll; and

before the cutting steps, loading the roll onto a press with the liner sheet side up.

<sup>59.</sup>  
~~252.~~ (Newly Added – See Allowable Claim 175) The method of claim <sup>58.</sup>~~251~~ wherein the facestock cut lines cutting comprises after the loading, die cutting the laminate sheet construction from the bottom up, and wherein the liner-sheet cut lines cutting comprises die cutting the laminate sheet construction from the top down.

<sup>60.</sup>  
~~253.~~ (Newly Added – See Allowable Claim 181) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and wherein the liner sheet strips define oppositely-facing, spaced fish-shaped strips.

*61.*  
~~254.~~ (Newly Added – See Generally Old Claim 195) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock; and

wherein the printable media comprise a plurality of rectangular business cards arranged in a matrix including a plurality of columns and a plurality of rows of the cards, adjacent cards in each of the rows abutting one another.

*62.*  
~~255.~~ (Newly Added) The method of claim *61.* ~~254~~ wherein adjacent cards in the columns abut one another.

*63.*  
~~256.~~ (Newly Added – See Allowable Claim 203) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to

the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media;

wherein the printable media define a matrix of rectangular business cards comprising a plurality of rows and columns of the cards; and

wherein the business cards each comprise a single piece, single material card, and the business cards directly abut business cards in adjacent rows and columns separated only by the facestock cut line therebetween.

*D*  
*cont'd*  
~~64.~~ 257. (Newly Added – See Old Claim 204) The method of claim ~~63.~~ 256 wherein the cutting comprises die cutting.

~~65.~~ 258. (Newly Added – See Old Claim 205) The method of claim ~~63.~~ 256 wherein the cutting comprises laser cutting.

~~66.~~ 259. (Newly Added – See Old Claim 206) The method of claim ~~63.~~ 256 wherein the liner sheet comprises a densified bleached draft paper liner sheet, and the film layer comprises a low density polyethylene layer which is extrusion coated on the densified bleached kraft paper liner sheet.

~~67.~~ 260. (Newly Added – See Old Claim 207) The method of claim ~~63.~~ 256 wherein the adhesive layer comprises hot melt pressure sensitive adhesive, and the facestock sheet is laminated with the adhesive layer to the film layer of the film-coated liner sheet.

~~68.~~ ~~68.~~  
~~261.~~ (Newly Added – See Generally Old Claim 212) The method of claim ~~256~~ further comprising passing the sheet through a printer or copier and thereby printing indicia on the printable media, and after printing the indicia, separating the media from the liner sheet.

~~69.~~  
~~262.~~ (Newly Added – See Allowable Claim 208) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media; and

removing an end strip of the facestock sheet to expose a top surface of a strip of an end one of the liner sheet, the exposed strip defining a printer infeed end of the laminate sheet construction.

~~70.~~  
~~263.~~ (Newly Added – See Allowable Claim 209) The method of claim ~~262~~ wherein the printer infeed end defines a first printer infeed end, and further comprising calendering an end of the laminate sheet construction opposite to the exposed strip to define a second printer infeed end of the laminate sheet construction.

~~71.~~  
~~264.~~ (Newly Added See Allowable Claim 210) The method of claim ~~263~~ further comprising feeding the laminate sheet construction via the first printer infeed end into a vertical feed ink jet printer.



12. ~~265.~~ (Newly Added – See Allowable Claim 211) The method of claim ~~263~~<sup>70.</sup> further comprising feeding the laminate sheet construction via the second printer infeed end into a horizontal feed ink jet printer.

~~13.~~ ~~266.~~ (Newly Added – See Old Claim 212) The method of claim ~~262~~<sup>69.</sup> further comprising passing the sheet through a printer or copier and printing indicia on the printable media, and after the printing separating the media from the liner sheet.

267. (Newly Added) A method of forming a business card sheet construction, comprising:

- providing a facestock sheet having a front side surface and a back side surface;
- releasably adhering a liner sheet to the facestock sheet so that it covers at least substantially the entire back side surface;
- forming facestock continuous through-cut lines through the facestock sheet to the back side surface, but not through the liner sheet;
- the through-cut lines defining at least in part perimeter edges of printable business cards;
- the back side surface of the facestock sheet forming back side surfaces of the printable business cards; and
- areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on the front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed business cards.

268. (Newly Added) A method of forming business cards, comprising:

- providing a facestock sheet having a front side surface and a back side surface;
- releasably adhering a liner sheet to the facestock sheet so that it covers at least substantially the entire back side surface;

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forming facestock continuous through-cut lines through the facestock sheet to the back side surface, but not through the liner sheet, the through-cut lines defining at least in part perimeter edges of printable business cards;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards of a business card sheet construction;

feeding the business card sheet construction into a printer or copier for a printing operation on the front side surface of the business cards, areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together during the feeding and the printing operation; and

removing the business cards from the liner sheet after the printing operation to form individual printed business cards.

D  
Contd  
16.  
269. (Newly Added) A method of forming a sheet of printable media, comprising:  
(a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;  
(b) unwinding at least a portion of the web from the roll;  
(c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;  
(d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form liner strips and liner waste strips;  
(e) after (d), removing the liner waste strips from the web; and  
(f) after (c), (d) and (e), sheeting the web into sheets.

17.  
270. (Newly Added) The method of claim 269 wherein the web is a dual-web, and (f) includes cutting the dual-web into two single lengthwise side-by-side webs.

18.  
271. (Newly Added) The method of claim 269 further comprising forming a scored fold line in the cardstock sheet.

~~79.~~ ~~272.~~ (Newly Added) The method of claim ~~271~~ <sup>78.</sup> wherein the forming is at the same time as the cardstock sheet die cutting.

~~80.~~ ~~273.~~ (Newly Added) The method of claim ~~269~~ <sup>76.</sup> further comprising before (c), printing indicia on the cardstock sheet.

~~81.~~ ~~274.~~ (Newly Added) The method of claim ~~269~~ <sup>76.</sup> wherein (a) includes providing a roll of the cardstock sheet, unwinding the cardstock sheet roll, laminating the liner sheet to the unwound cardstock sheet to form the web of laminate sheet construction and winding the web to form the web roll.

~~82.~~ ~~275.~~ (Newly Added) The method of claim ~~269~~ <sup>76.</sup> wherein the liner sheet includes a paper sheet with ultraremovable adhesive.

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cont'd  
~~83.~~ ~~276.~~ (Newly Added) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
- (b) cutting the facestock sheet without cutting the liner sheet to form printable media;
- (c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips;
- (d) after (c), removing the liner waste strips from off of the facestock sheet; and wherein the removing includes pulling the liner waste strips on to a rotating cylinder.

~~84.~~ ~~277.~~ (Newly Added) The method of claim ~~276~~ <sup>83.</sup> wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

~~85.~~ 278. (Newly Added) The method of claim ~~276.~~ wherein the media are business cards, greeting cards or postcards.

~~86.~~ 279. (Newly Added) The method of claim ~~276.~~ wherein the liner sheet is a paper liner sheet adhered to the facestock sheet with ultraremovable adhesive.

~~87.~~ 280. (Newly Added) The method of claim ~~276.~~ further comprising calendering an infeed end of the sheet construction.

~~88.~~ 281. (Newly Added) The method of claim ~~276.~~ further comprising before (b) and (c), printing indicia on the facestock sheet.

~~89.~~ 282. (Newly Added) A method of forming printed media, comprising:  
providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over at least some of the through-cut lines and thereby holding the printable media together, the sheet construction including a calendered edge;  
separately feeding, calendered edge first, the printable media sheet constructions off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media; and  
after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive.

~~90.~~ 283. (Newly Added) A method of forming printed media, comprising:  
providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock

sheet and over at least some of the through-cut lines and thereby holding the printable media together, the printable media including at least one scored fold line;

separately feeding the printable media sheet construction off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media;

after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive; and

after the printing operation, folding the printed media on the fold line.

284. (Newly Added) A method of forming printable media, comprising:  
providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the paper sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media; and

cutting through an outer face of the liner sheet to form a liner-sheet cut line defining a leading or trailing edge liner sheet strip on a back side of the laminate cardstock.

285. (Newly Added) The method of claim 284 further comprising the strip defining a waste strip, and removing the waste strip from the back side before feeding the cardstock sheet through a printer or copier.

286. (Newly Added) The method of claim 284 wherein the sheet strip is about 1/4 inch wide.

287. (Newly Added) The method of claim 284 wherein the liner-sheet cut line defines a flexibility cut line assisting in the feeding of the cardstock sheet through a printer or copier.

288. (Newly Added) The method of claim 287 wherein the flexibility cut line is parallel to and spaced about a  $\frac{1}{4}$  inch from the leading or trailing edge of the cardstock sheet.

289. (Newly Added) The method of claim 284 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

290. (Newly Added) The method of claim 284 wherein the printable media comprise business cards.

291. (Newly Added) The method of claim 284 wherein the cutting steps both comprise die cutting.

91.  
292. (Newly Added) A method of forming a sheet of printable media, comprising:  
(a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;  
(b) unwinding at least a portion of the web from the roll;  
(c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;  
(d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form a leading edge liner sheet waste strip;  
(e) after (d), removing the liner waste strip from the web; and  
(f) after (c), (d) and (e), sheeting the web into sheets.

92.  
293. (Newly Added) The method of claim 292 wherein the waste strip is about  $\frac{1}{4}$  inch wide.

93.  
294. (Newly Added) The method of claim 292 wherein the printable media comprise business cards.